



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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606.0063
Job Sheet 216307

Accounting Job SE CAD 139 Valve



Part No: 606.0063

Job Qty: 5 pcs

Part Name: Test Cylinder



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 12/11/20

Type: R+D

Description:

Note: 606.0063 REV. IPP REV:A 20.12.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	5 pcs	12/11/20		1.00	2.50	SL-2500Y - 1		20-12-9
							SL-2500Y - SCH-S		
120	QC 2	5 pcs	12/11/20		0.00	0.00	QC 2 - 1		20
130	QC 8	5 pcs	12/11/20		0.00	0.00	QC 8 - 12		20/12/10
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S319245



Part: 606.0063

Job No: 216307

Serial No/Batch: S319245

Revision: REV.

Inspector:

Exp Date:

Instructions:

Date: 12/09/20

Plex 12/4/20 2:26 PM Dart.Renwick.Jennife

				QC 8 - 73	
				QC 8 - 82	
				QC 8 - 81	
				QC 8 - SCH-B	
140	Packaging 3-1 - Stock - B4B	5 pcs	12/11/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
					Packaging 3 - SCH-B
150	QC 21 - SA	5 pcs	12/11/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28
					QC 21 - SA - SCH-B

Part Op 110 - 1-Machine as per folio F 5340 FOLIO REV: 4A DWG REV: A 2-Debur

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Identify as per dwg & Stock
 150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R1.750	M303R1.750	1.7000 ft (.34 ea)	110-SL-2500Y - 1	<u>5138293-2.7</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	M303R1.750	2	12	0
Part Specifications				
Specifications could not be found.				

Plex 12/4/20 2:26 PM Dart.Renwick.Jennifer

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

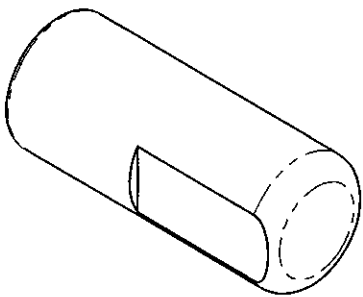
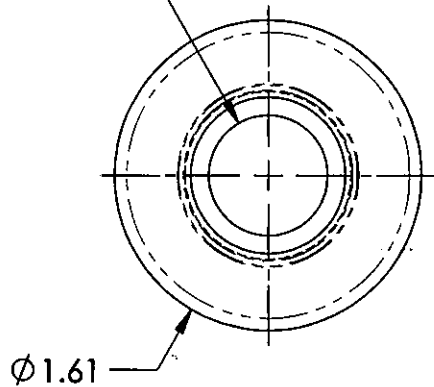
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

REV.	DESCRIPTION	DATE	APPROVED

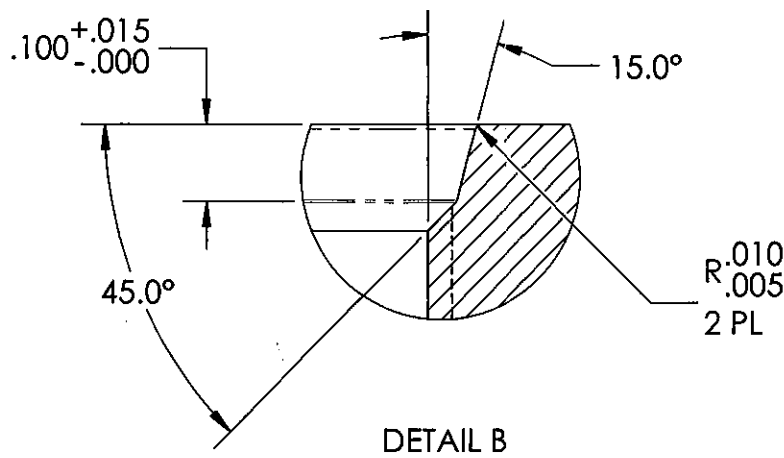
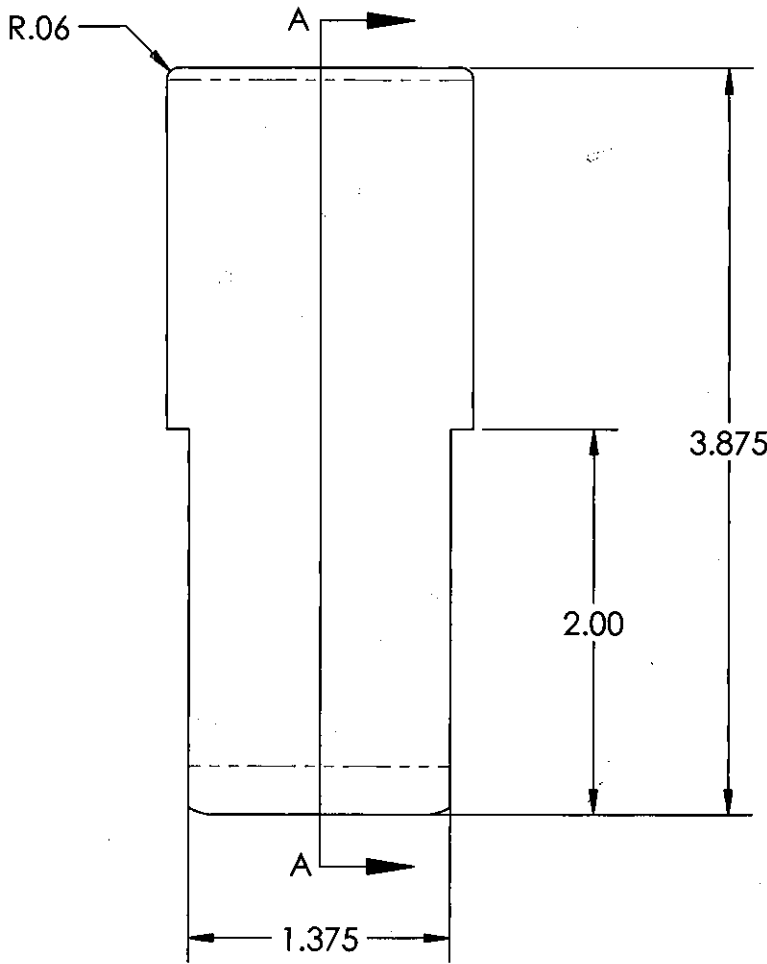
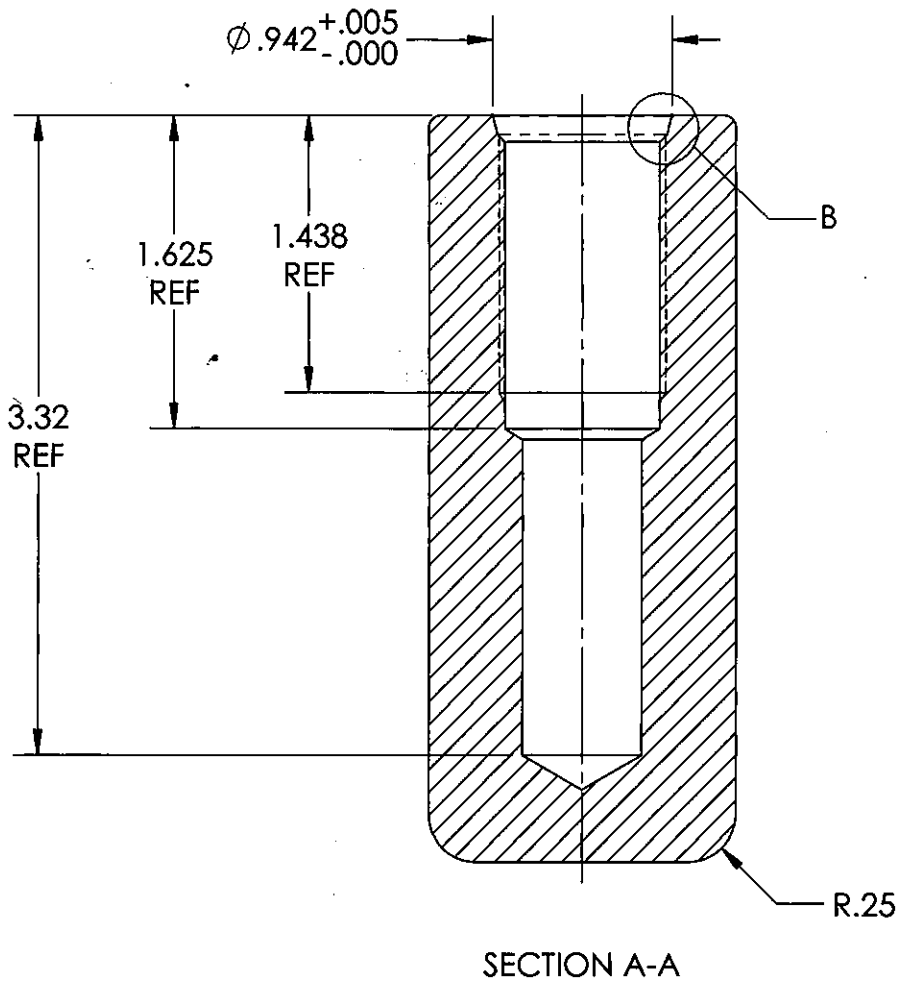
NOTES:

1. MATERIAL: AISI 303 STAINLESS STEEL
ROUND BAR PER ASTM A582
2. FINISH $\sqrt{63}$ UNLESS OTHERWISE SPECIFIED

$\phi .625 \nabla 3.32$
 $\phi .813 \nabla 1.625$
7/8-14 UNF - 2B $\nabla 1.438$



606.0063



QTY		PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR)		20.12.03		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE
	DRAWN BY		CHECKER		
	K. TAILOR				
	DRAWING APPROVAL				
	CONTRACT No.				
		TEST CYLINDER			
		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	606.0663	
		SCALE NONE			SHEET 1 OF 1
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°			

